



Volkswagen Amarok 4-cyl.			
Suspension lift kit „Field & Forest“			
Nummer:	1070 0002	Stand:	10.2017
Revision:	05	Sprache:	EN

Installation guide 1070 0002

This installation guide applies to this part n°/description:

1070 0002 Amarok 4-cyl. – Suspension lift kit “Field & Forest”



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Important

To ensure proper function and optimal quality of our parts, their installation must be done in accordance with this installation guide and according to Volkswagen manufacture's specifications in a professional workshop. SEIKEL GmbH and its employees shall not be responsible for damage and its consequences of any nature, which are caused due to non-observance or ignorance of these guidelines. Warranties shall be void for incorrectly performed installations.

Installation guide

Please refer to the Volkswagen instructions for the exact working steps as well as the tightening torques. In case of deviation, our specifications shall be applicable.

NOTE!

All the drill holes and breakthroughs must be deburred from both the sides. Metal swarfs are to be removed / vacuumed up immediately, and it has to be ensured that no swarfs fall into the hollow space in the body!

Apply paint (as per current valid Volkswagen repair manual "Paint", refer to ELSA):

1. Apply wash primer and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend: 1k Wash primer LLS MAX 106 M2.
2. Apply filler and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend 2K-HS filler LLS MAX 202 M2.
3. Apply base coat on visible areas based on the vehicle-specific varnish and allow base coat to dry in accordance with the item description. A hot-air dryer can be used, if necessary.
4. Protect all cutting edges, hollow spaces or drill holes additionally with anti-corrosion wax, if required using a small brush. We recommend transparent preservative wax AKR 321 M 15 4.



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Parts list

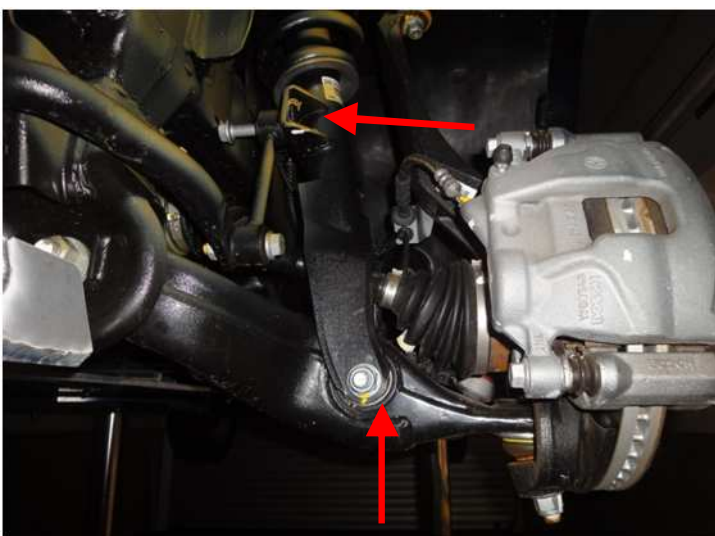
- 2x suspension spring front axle
- 2x spacer blocks 25 mm
- 2x stop extension
- 2x pipe clip
- 2x half shell
- 8x nut
- 4x U-bolts



Instructions

Loosen ball joint on the suspension wishbone at the top, mounting nut on the shock absorber at the top, drive shaft on front axle gearbox and brake pipe holder.

Note: Secure wheel bearing housing at the top against tilting out in order to avoid damage to the brake hose.



Loosen stabiliser on suspension strut and clamp screw on shock absorber at the bottom, lift out suspension strut completely.



Disassemble suspension strut and replace spring. Coat contact surface of the spring at spring cap with anti-friction agent and complete suspension strut as per manufacturer's specifications.



Insert nut with Loctite and tighten with 70 Nm. Only use nuts with 21 mm wrench width.

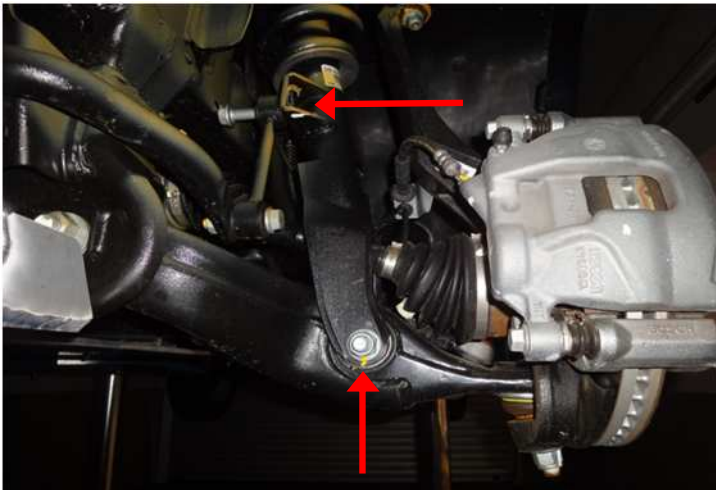
Note:

Do not use impact wrench!

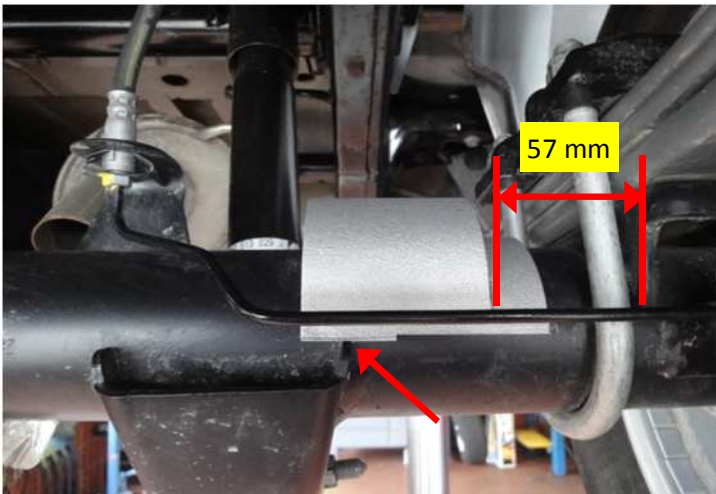
In case of older 4- cylinder models rework the through-hole from 28 mm to 31 mm and apply anti-corrosive coating (refer to VW guidelines, TPI / ELSA).



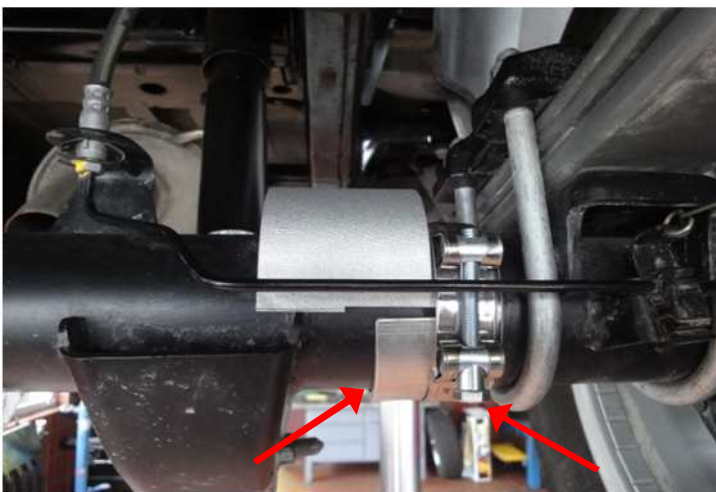
Tighten back the ball joint on the suspension wishbone at the top, mounting nut on the shock absorber at the top, drive shaft on front axle gearbox and brake pipe holder as per manufacturer's specifications.



Tighten stabiliser on suspension strut and clamp screw on shock absorber at the bottom as per manufacturer's specifications.



Place stop extension on rear axle tube and align to axle stop, as shown in the image. Stop extension must necessarily rest all over the axle body. Rework using garage tools, if necessary.



Slide the fastening clamp over the stop extension and half-shell and screw tightly.



Dismount wheel and support rear axle with jack. Unscrew shock absorber at the bottom, unscrew four nuts on U-bolts and remove spring tension plate from the leaf spring.



Lower the axle and lay spacer block of 25 mm rounding upwards. Lift axle and pay attention to the correct hub of the guiding bolt. Screw axle, leaf spring and spring tension plate with the new U-bolts and nuts provided. Replace shock absorber. Tightening torque as per manufacturer's specifications.



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After completing all the work:

- Bring the vehicle to the level specified as per data sheet (using weights) for the purpose of axle alignment.
- Adjust the axle geometry as per data sheet.
- Adjust headlight as per Volkswagen guidelines.

Add the missing data in the attached certificate of warranty and re-send so that the warranty can become valid.

Model		Volkswagen Amarok 4-cyl.	
Suspension lift kit:		SEIKEL 1070 0002	
Adjustment:			Right
Ride height	front	555 +/- 17mm	
	rear	620 +/- 17mm	
Date:	01.2011	Set point	Max. difference left/right
Rear axle	Camber angle left/right	0°00' +/-05'	
	Toe-in angel left/right	0°00' +/-05'	
	Total toe-in angel	0°00' +/-05'	
	Thrust angle	0°00' +/-05'	
Front axle	Castor left/right	4°50' +/-60' Incl. inclination	
	Forward inclination	2°10'	
	Toe difference at 20° left/right	no indications	
	Camber angle left/right	0°00' +/-20' +/-0°20'	
	Toe-in angel left/right	0°00' +/-05'	
	Total toe-in angel	0°00' +/-10'	
	Wheel offset	0°00' +/-10'	