



This installation guide applies to part n°/descriptions:

1215 0000 T5 GP-T6.1 – Winch attachment kit with recovery eye including winch

1215 0002 T5 GP-T6.1 – Winch attachment kit with recovery eye

1215 0003 T6.1 (MAR) – Winch attachment kit with recovery eye including winch

1215 0004 T6.1 (MAR) – Winch attachment kit with recovery eye



Important

To ensure proper function and optimal quality of our parts, their installation must be done in accordance with this installation guide in a professional workshop and according to the car manufacturer's specifications. Seikel GmbH and its employees shall not be responsible for damage and its consequences of any nature, which are caused due to non-observance or ignorance of these guidelines. Warranties shall be void for incorrectly performed installations.

SEIKEL warranty certificate through product registration

When you purchase and install a SEIKEL product, you need a warranty certificate so that we can cover costs in the event of a warranty claim. You can download this warranty certificate from our website at www.seikel.de/downloads. Please fill out the form and return it to us by e-mail or fax. This is the only way to ensure that we can cover the costs in the event of a warranty or guarantee claim.

The certificate is valid for both - commercial and private customers.

Installation instructions

The exact working steps as well as tightening torques are to be taken from the instructions of the respective vehicle manufacturer. In case of deviations, our specifications of Seikel GmbH apply.

NOTE!

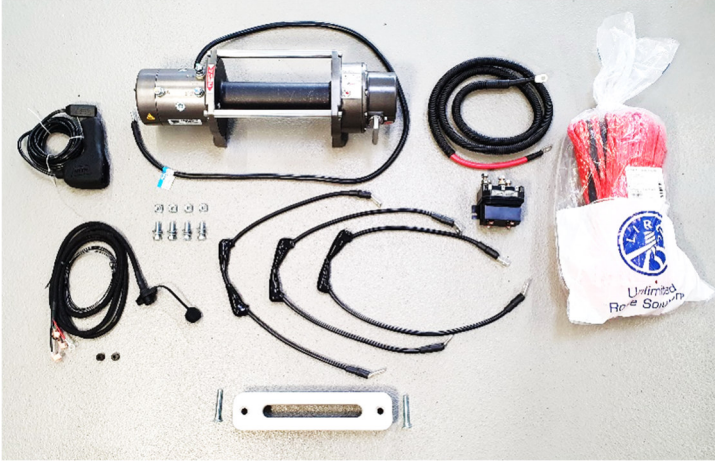
All the drill holes and breakthroughs must be deburred from both the sides. Metal swarfs are to be removed / vacuumed up immediately, and it has to be ensured that no swarfs fall into the hollow space in the body!

Apply paint (as per current valid VW repair manual "Paint", refer to ELSA):

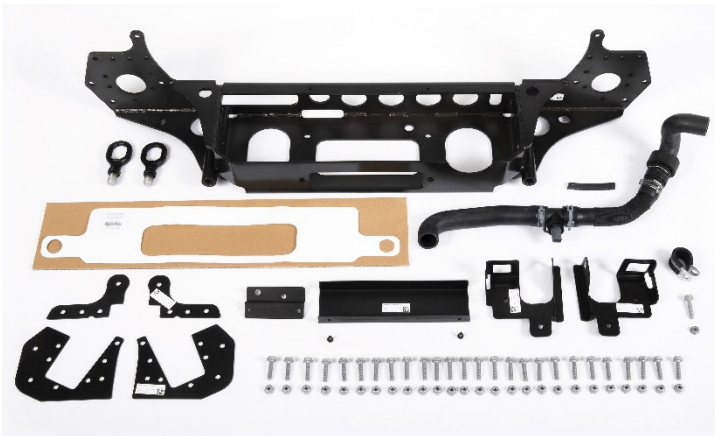
1. Apply wash primer and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend: 1k Wash primer LLS MAX 106 M2.
2. Apply filler and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend 2K-HS filler LLS MAX 202 M2.
3. Apply base coat on visible areas based on the vehicle-specific varnish and allow base coat to dry in accordance with the item description. A hot-air dryer can be used, if necessary.
4. Protect all cutting edges, hollow spaces or drill holes additionally with anti-corrosion wax, if required using a small brush. We recommend transparent preservative wax AKR 321 M 15 4.



Parts list 1215 0000



- 1x winch
- 1x plastic cable
- 1x winch installation kit
- 1x rope window
- 2x M10x60 countersunk screw
- 2x socket for remote control

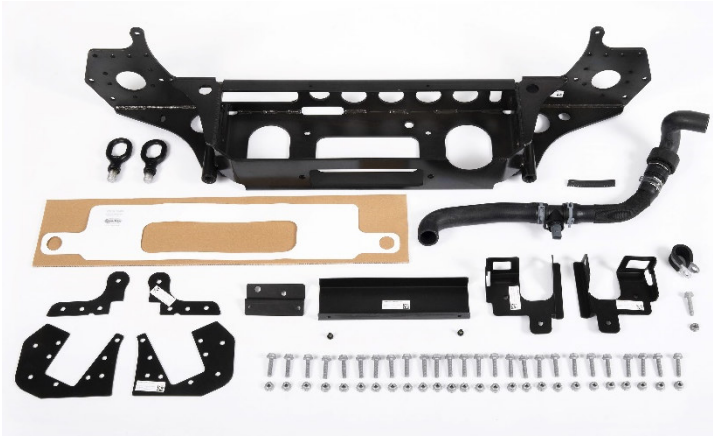


- 1x stencil for winch fairlead section
- 1x winch holder
- 2x reinforcement plate below
- 2x reinforcement plate top
- 1x holder for radiator right
- 1x holder for radiator left
- 1x holder for ECU
- 1x angle plate for cable routing
- 2x recovery eye
- 1x hose clamp
- 1x M8x50 hexagon collar bolt
- 1x M8 hexagon collar stop nut
- 2x M10x40 countersunk head screw
- 26x M8x35 hexagon head screw
- 26x M8 hexagon locking nut
- 2x M6x10 torx screw
- 1x coolant hose 7E0 121 101 E
- 1x coolant hose 7E0 122 051 E
- 1x quick coupling 3B0 122 291 C
- 2x spring band clamp 40x12
- 2x edge guard

- 2x sealing plugs to cover the the openings in the bumper when the mounted recovery eyes (not shown)



Parts list 1215 0002

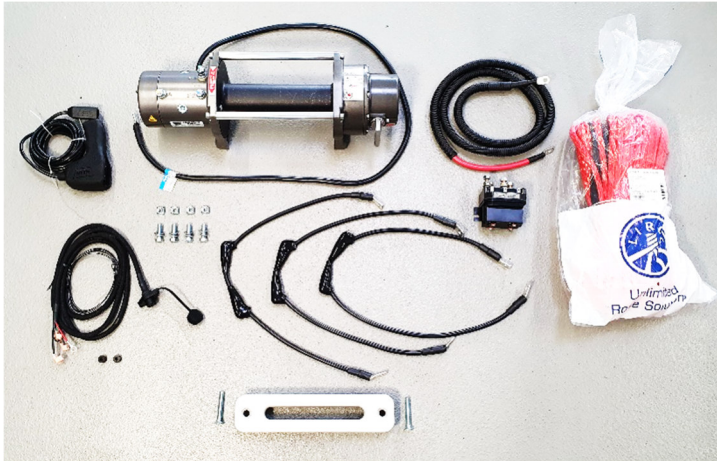


- 1x stencil for winch fairlead section
- 1x winch holder
- 2x reinforcement plate below
- 2x reinforcement plate top
- 1x holder for radiator right
- 1x holder for radiator left
- 1x holder for ECU
- 1x angle plate for cable routing
- 2x recovery eye
- 1x hose clamp
- 1x M8x50 hexagon collar bolt
- 1x M8 hexagon collar stop nut
- 2x M10x40 countersunk head screw
- 26x M8x35 hexagon head screw
- 26x M8 hexagon locking nut
- 2x M6x10 torx screw
- 1x coolant hose 7E0 121 101 E
- 1x coolant hose 7E0 122 051 E
- 1x quick coupling 3B0 122 291 C
- 2x spring band clamp 40x12
- 2x edge guard

- 2x sealing plugs to cover the the openings in the bumper when the mounted recovery eyes (not shown)



Parts list 1215 0003 (MAR)



- 1x winch
- 1x plastic cable
- 1x winch installation kit
- 1x rope window
- 2x M10x60 countersunk screw
- 2x socket for remote control

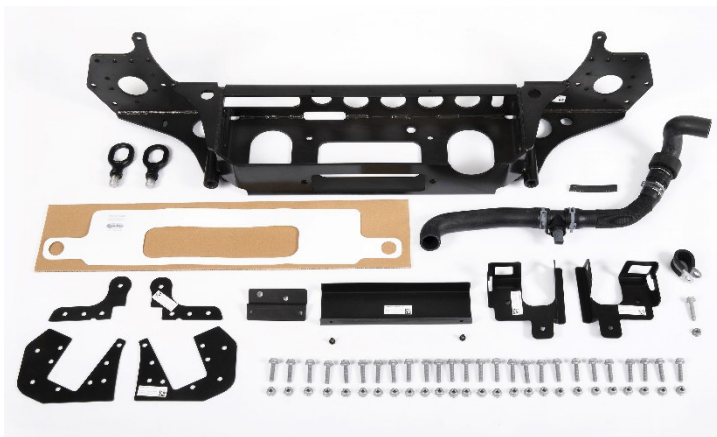


Image similar

- 1x stencil for winch fairlead section
- 1x winch holder
- 2x reinforcement plate below
- 2x reinforcement plate top
- 1x holder for radiator right
- 1x holder for radiator left
- 1x holder for ECU
- 1x angle plate for cable routing
- 2x recovery eye
- 1x hose clamp
- 1x M8x50 hexagon collar bolt
- 1x M8 hexagon collar stop nut
- 2x M10x40 countersunk head screw
- 26x M8x35 hexagon head screw
- 26x M8 hexagon locking nut
- 2x M6x10 torx screw
- 1x coolant hose 2H6 121 101 E
- 2x spring band clamp 40x12
- 2x edge guard

- 2x sealing plugs to cover the the openings in the bumper when the mounted recovery eyes (not shown)



Parts list 1215 0004 (MAR)

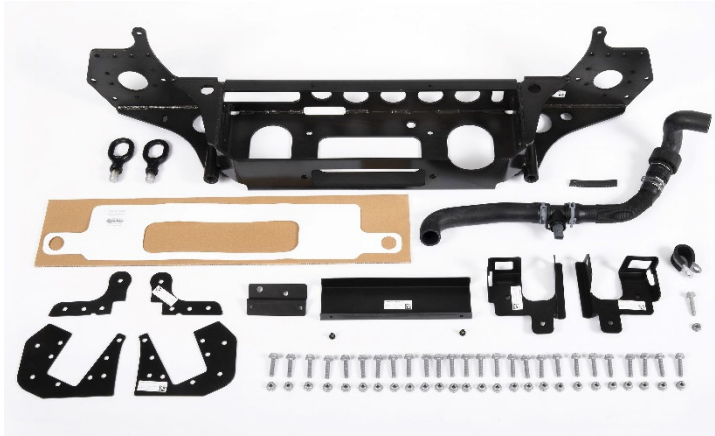


Image similar

- 1x stencil for winch fairlead section
- 1x winch holder
- 2x reinforcement plate below
- 2x reinforcement plate top
- 1x holder for radiator right
- 1x holder for radiator left
- 1x holder for ECU
- 1x angle plate for cable routing
- 2x recovery eye
- 1x hose clamp
- 1x M8x50 hexagon collar bolt
- 1x M8 hexagon collar stop nut
- 2x M10x40 countersunk head screw
- 26x M8x35 hexagon head screw
- 26x M8 hexagon locking nut
- 2x M6x10 torx screw
- 1x coolant hose 2H6 121 101 E
- 6x spring band clamp 40x12
- 2x edge guard

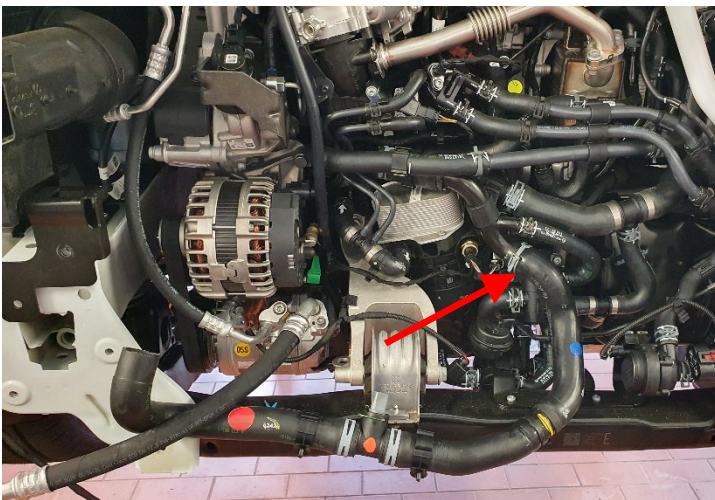
- 2x sealing plugs to cover the the openings in the bumper when the mounted recovery eyes (not shown)



Best practise

Dismount vehicle front incl. cooler package as shown in the adjacent image

→ absolutely follow manufacturer specifications (ELSA) and safety guidelines!



The following four steps only apply for kits T6.1 (MAR) 1215 0003 and 1215 0004:

Disconnect the cooling water hose that goes from the engine to the water cooler from the engine at the steel pipe.



Prepare the removed cooling water hose for the conversion. To do this, remove the two hose holders and the hose marked with a blue dot.



The remaining part of the hose is completely disassembled and together with the supplied hose section 2H6 121 101 E is rearranged.



Put the three pieces of hose together as shown in the illustration.



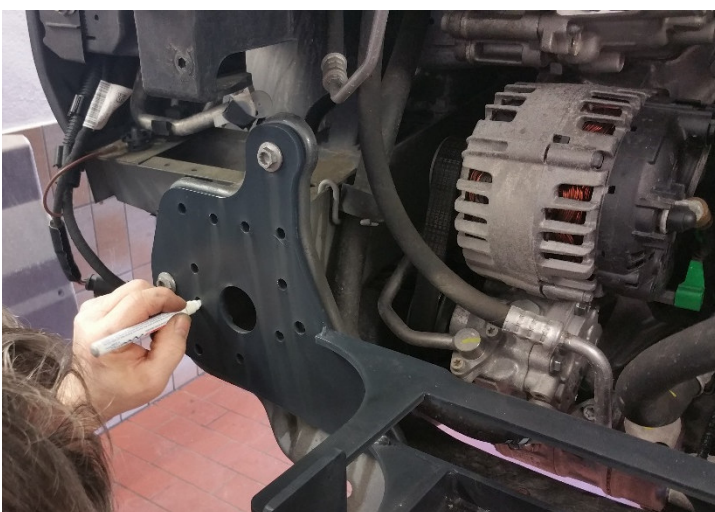
In newer vehicles it may occur that the T-piece for the temperature sensor located in the cooling water hose is installed with pressed clamps. In such case, the cooling water hose must be dismantled using workshop equipment and then the hose must be converted according to the instructions described above.

The following VW spare parts may be needed for the conversion:

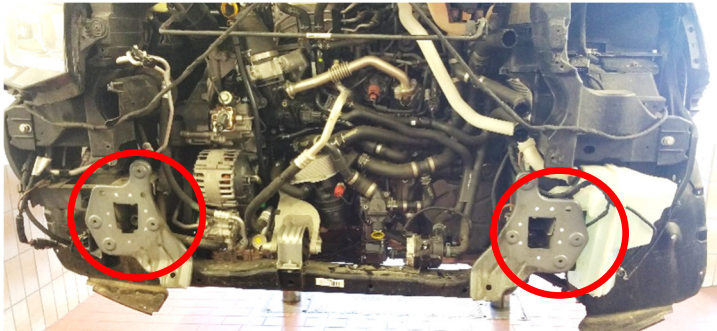
N 906 872 01 Spring clamp

N 906 931 01 T-piece

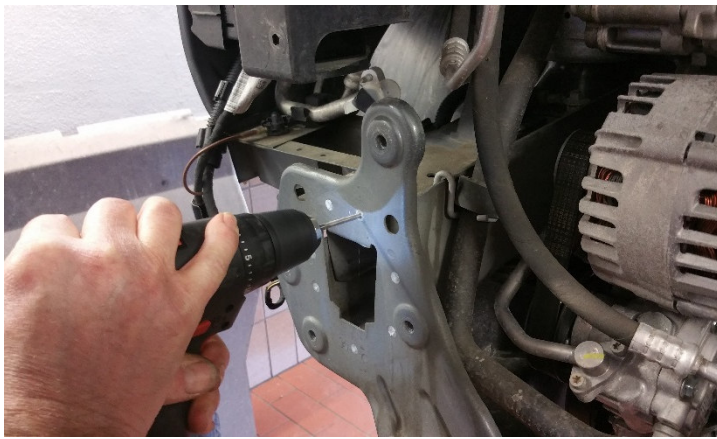
End of the specific steps for kits T6.1 (MAR).



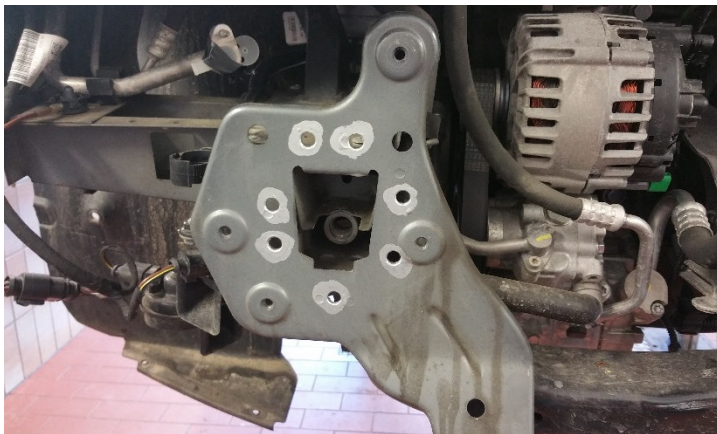
Pre-assemble the winch holder on the frame heads and mark the holes that are yet to be done.



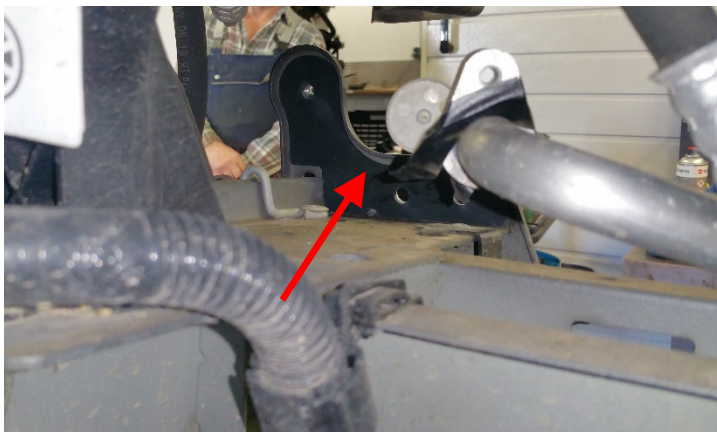
Dismount the winch holder again.



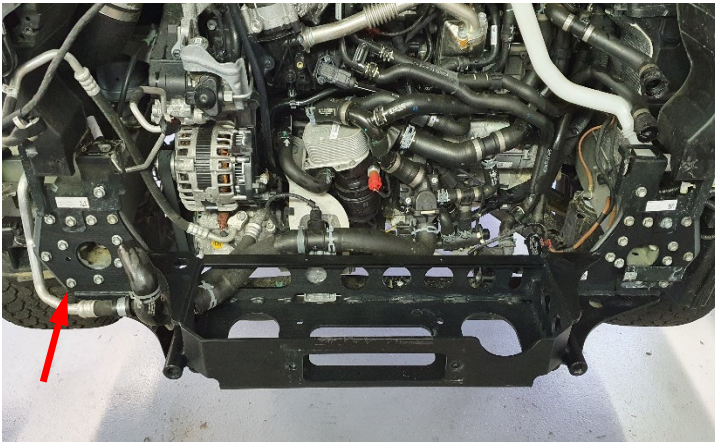
Pre-drill the marked spots and drill 10 mm.



Deburr all the drilled holes and protect against corrosion as shown on page 2.

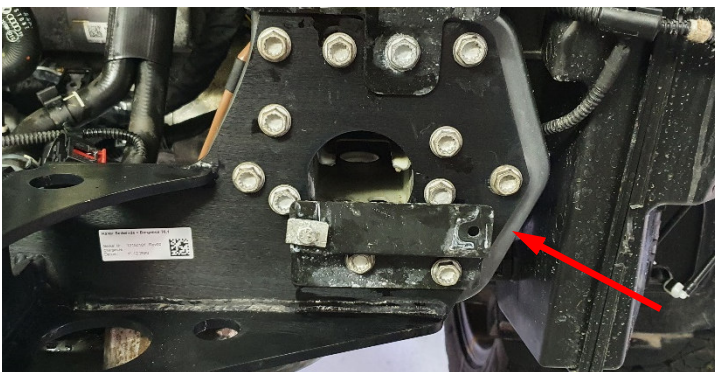


Insert the 4 reinforcement plates supplied in the delivery from rear in both the frame heads.



Fix the winch holder along with the left and right holder for the cooling pack on the frame heads. Use the 26 M8x35 hexagon screws and the M8 hexagon locking nuts supplied in the delivery for fixing.

Pay attention that at the beginning of installation, the AC lines are run in through the winch holder and connected to the vehicle.



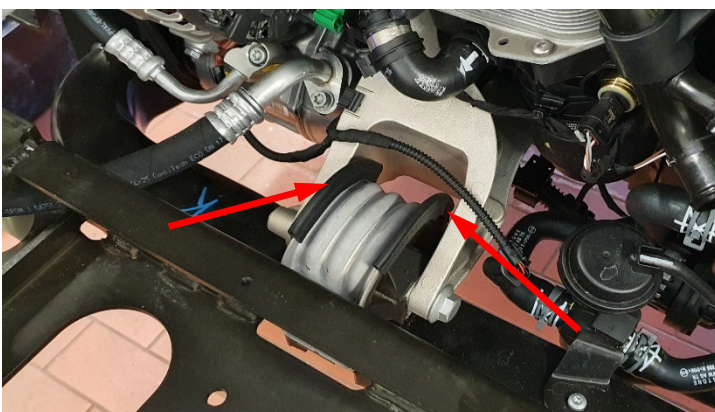
As seen in the image, install the holder for ECU supplied in the delivery on the left bottom of the winch holder.

Finally, tighten all the fixed M8 screw connections with 25 Nm.

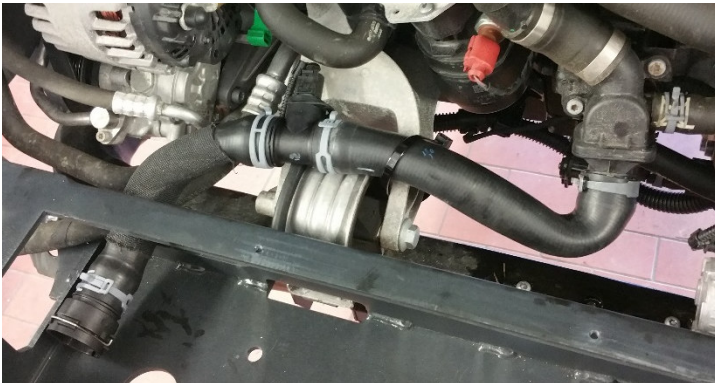


Secure the air-conditioning line to the winch bracket and the slotted hole provided for it using the pipe clamp supplied, an M8x50 collar screw and M8 collar stop nut.

Then tighten the screw connection with 20 Nm.



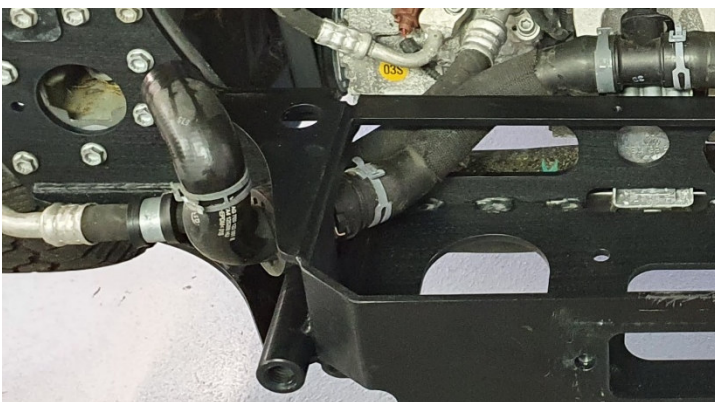
Fit the supplied edge protector on both sheet metal edges of the front engine mount.



Shoring cooling water hose T5 GP-T6.1:

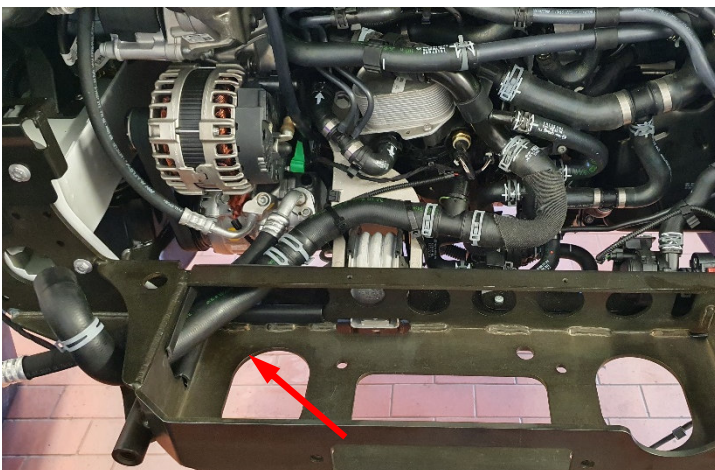
Separate the supplied and preassembled coolant hose on the coupling and replace the longer piece, as shown in the image, with the hose installed in the vehicle.

Secure the hose to the motor bracket with a cable tie to prevent chafing.



Connect the short hose bend, which was separated earlier, back to the long hose piece, as shown in the image.

End of shoring cooling water hose T5 GP-T6.1.



Shoring cooling water hose T6.1 (MAR):

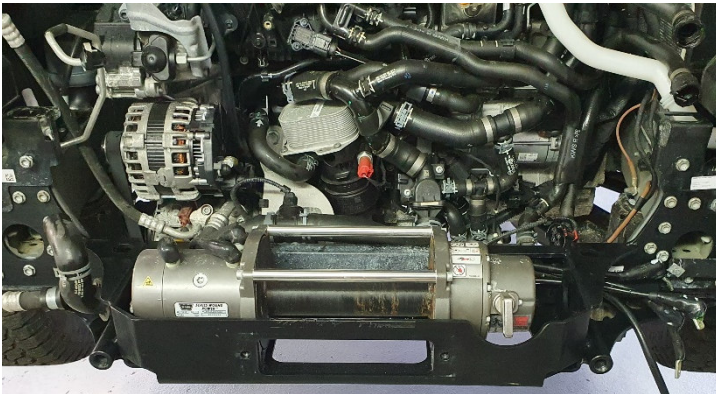
Reinstall the coolant hose prepared on pages 7 and 8 in the vehicle and connect it to the steel pipe on the engine.

The other end, which is connected to the radiator, is passed through the winch holder as shown in the illustration.

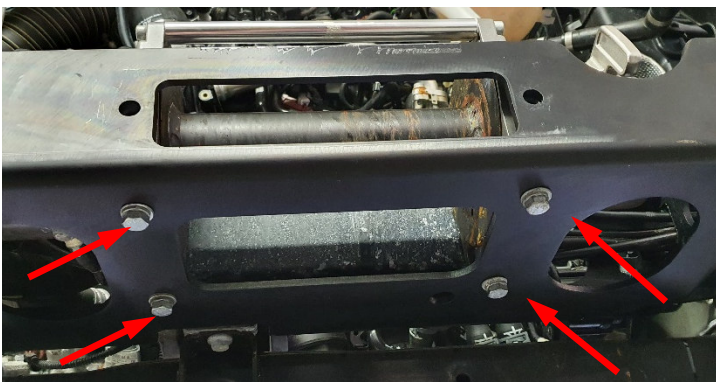


Secure the hose to the motor bracket with two cable ties to prevent chafing.

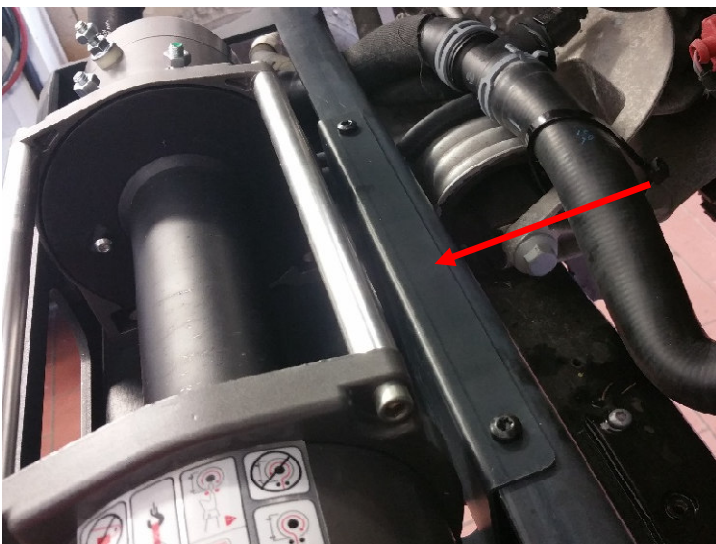
End of shoring cooling water hose T6.1 (MAR).



Insert the winch incl. earth cable supplied in kit 1215 0000 in the winch holder and fix. Guide the earth cable on the left side out of the winch holder.

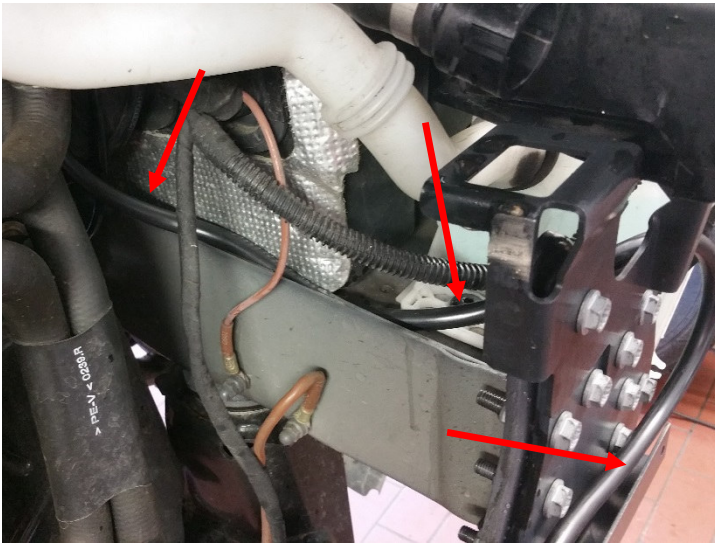


Tighten the 4 fixing screws of the winch with 55 Nm.

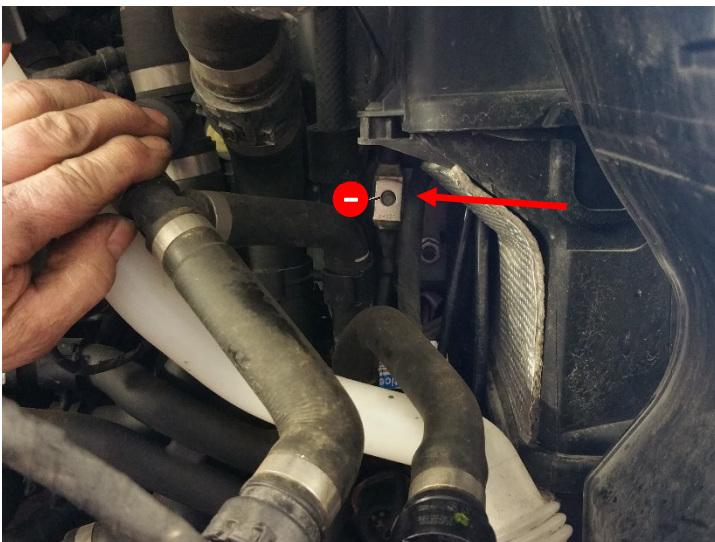


Fix the angle plate for cable routing supplied in the delivery behind the winch on the winch support with both the torx screws M6x10 supplied in the delivery. Tighten both the screws with 10 Nm.

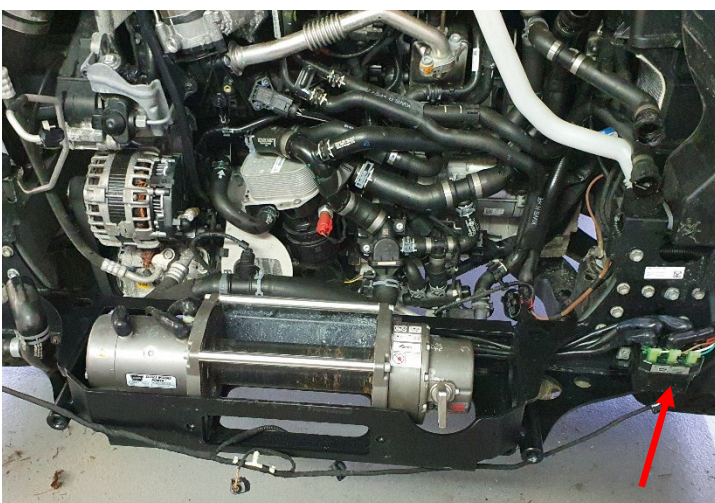
Guide all the cables that are connected to the winch between the angle plate and the winch holder past the winch on the left side.



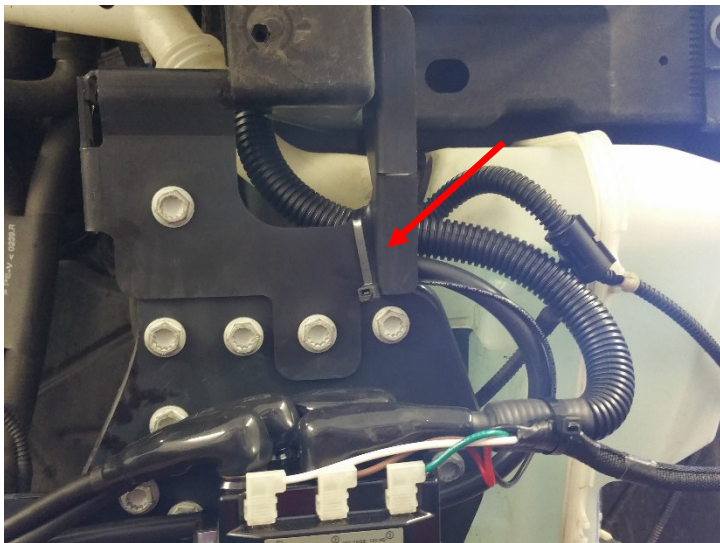
Lay the earth cable on the left vehicle side along the frame.



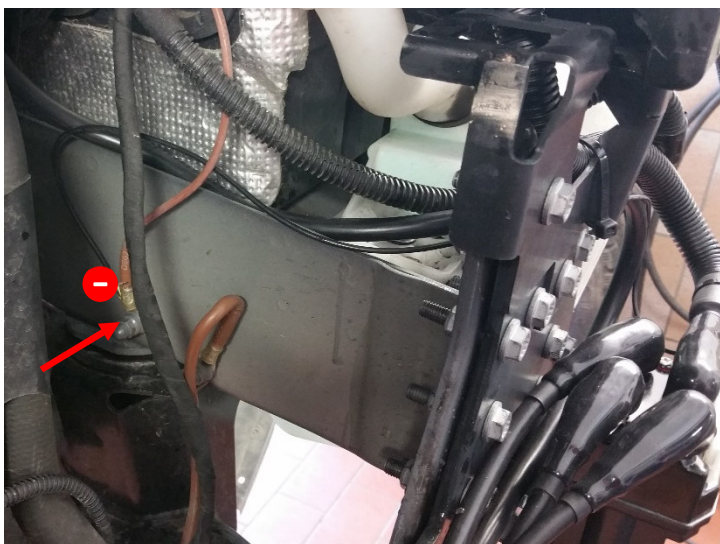
Fasten the earth cable at the earthing point (-), which is above the left vehicle frame as seen in the image.



Fix the ECU for the winch pre-assembled with all the cables on the earlier installed holder and connect the three thick cables to the cable winch, as described in the installation instructions of the cable winch.



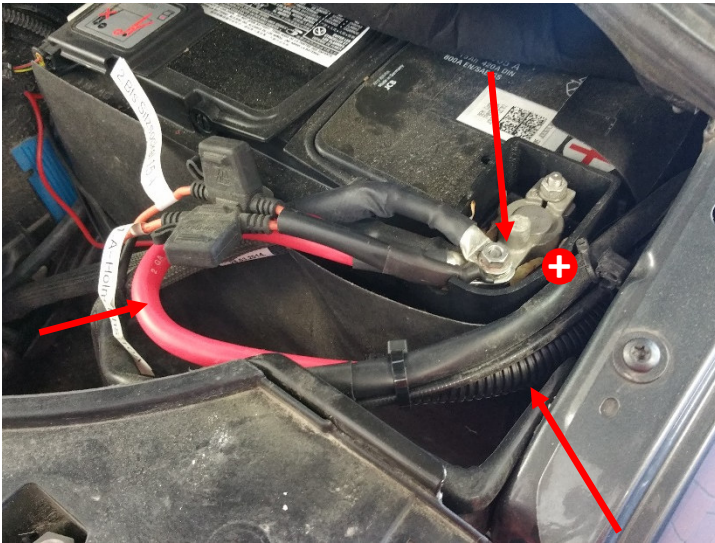
Fasten all the cables that lead from ECU to the vehicle at the radiator holder using a cable tie.



Fasten the earth cable of the ECU at the earthing point (-) on the vehicle frame.



Lay the plus cable in the corrugated pipe below the headlight position towards left of fender and along the fender upwards to vehicle battery.

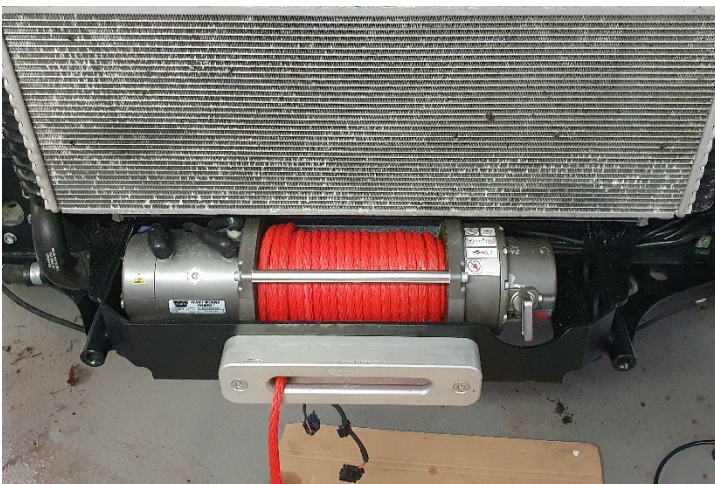


Connect the plus cable on positive terminal (+) of the vehicle battery.



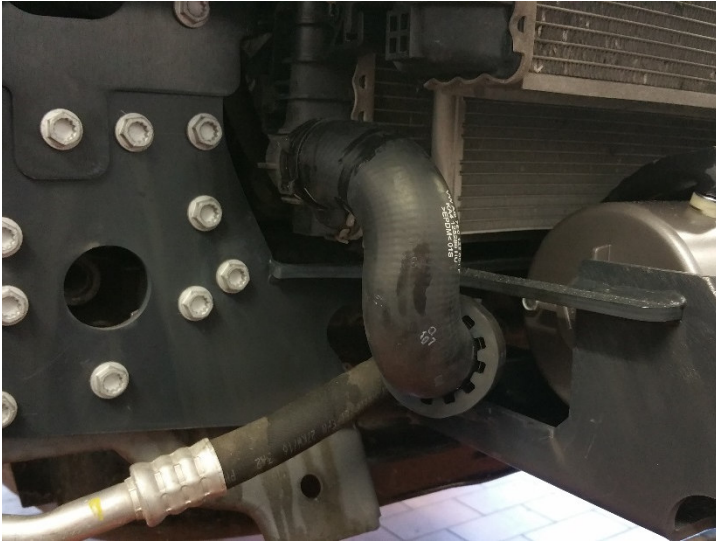
Important:

During maintenance work, we recommend protecting the plug connections and cable connections of the cable winch and the control unit with grease and, if necessary, protective wax against penetrating dirt and moisture.

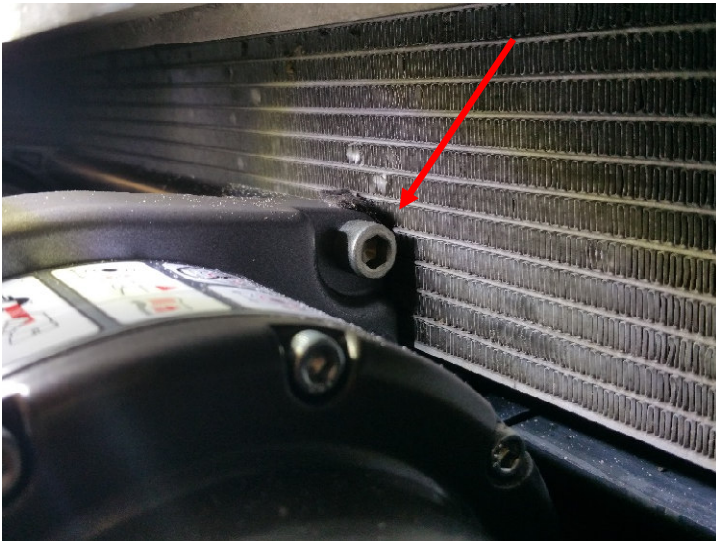


Fix the cable fairlead supplied in the delivery on the winch holder using the two countersunk head screws M10x40 and tighten with 35 Nm.

Finally guide the towing rope through the winch fairlead and fix on the winch drum. Now, coil the towing rope using the winch remote control on the drum.



Re-mount the left headlight and all the radiators and connect all the hose connections.



If the radiator is very tight on the winch, attach an abrasion protector, e.g. made of felt, to the winch to protect the radiator net.



Mask the bumper in the area of marked surface with an adhesive tape and mark out the section for the cable fairlead onto the bumper using the stencil supplied in the delivery.



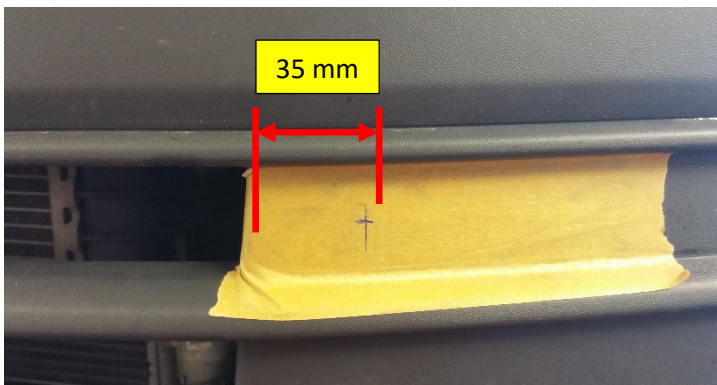
Cut the marked section from the bumper using workshop tools.
Finally, mount the bumper on the vehicle.



There are two possibilities for attaching the winch remote control connector:

1. on the bumper, front left or
2. under the bonnet (see page 19).

Option 1: For the connection of the winch remote control to the bumper, the bumper is masked as shown in the picture.



The drill hole is marked 35 mm on the left next to the radiator opening in the centre of the impression.



Drill the marked hole on the diameter of the bushing using step drill.



Insert the bushing from outside through the hole and align the lugs with the fixing holes.

Then, transfer the fixing holes onto the bumper through drilling.

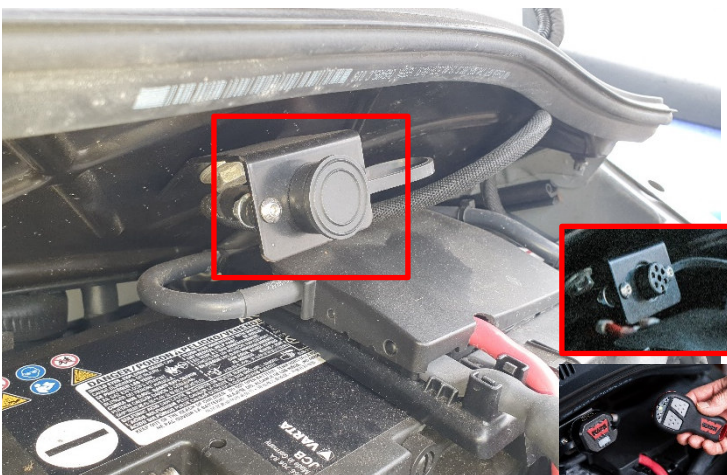


Fit the bushing from inside on the bumper and draw the outline of the connector from outside on the bumper.



Cut the outline of the connector from the bumper and fit the bushing back on the bumper from inside.

Finally, close the socket with the cover cap for protection (option 1).



Option 2:

The connection of the winch remote control can alternatively be attached to the water tank above the starter battery using the holder included in the winch mounting kit.

The round cover protects the 7-pole socket into which the radio remote control (accessory item no. 1730 0088) can also be inserted.



The fully assembled cable winch together with the two recovery eyes.

Attention: The recovery eyes must not be screwed on during normal driving in road traffic!

To close the two openings in the bumper, suitable sealing plugs are included in the scope of delivery.