Installation guide 1412 0011

This installation guide applies to these part n°/descriptions:

1412 0011  T5 – Skid plate for exhaust silencer
1414 0000  T6 – Skid plate for exhaust silencer
**Important**

To ensure proper function and optimal quality of our parts, their installation must be done in accordance with this installation guide and according to Volkswagen manufacture’s specifications in a professional workshop. SEIKEL GmbH and its employees shall not be responsible for damage and its consequences of any nature, which are caused due to non-observance or ignorance of these guidelines. Warranties shall be void for incorrectly performed installations.

**Installation guide**

Please refer to the Volkswagen instructions for the exact working steps as well as the tightening torques. In case of deviation, our specifications shall be applicable.

**NOTE!**

All the drill holes and breakthroughs must be deburred from both the sides. Metal swarf are to be removed / vacuumed up immediately, and it has to be ensured that no swarf falls into the hollow space in the body!

**Apply paint (as per current valid VW repair manual "Paint", refer to ELSA):**

1. Apply wash primer and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend: 1k Wash primer LLS MAX 106 M2.
2. Apply filler and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend 2K-HS filler LLS MAX 202 M2.
3. Apply base coat on visible areas based on the vehicle-specific varnish and allow base coat to dry in accordance with the item description. A hot-air dryer can be used, if necessary.
4. Protect all cutting edges, hollow spaces or drill holes additionally with anti-corrosion wax, if required using a small brush. We recommend transparent preservative wax AKR 321 M 15 4.
**Parts list**

- 1x skid plate for exhaust silencer
- 1x Bracket for skid plate
- 2x lens head screw
- 2x pipe clips
- 4x Hex collar nut, self-locking

**Instructions**

Mount U-clamp to exhaust silencer pipe using bracket for the skid plate and 2 M8 nuts, but do not tighten as yet.

Fix protection plate with U-clamp at the front and 2 M8 nuts.
Fix protection plate with 2 M8 countersunk screws at the rear and align, tighten the countersunk screws with 15 Nm.

Likewise, tighten the 4 nuts of the U-clamps with 15 Nm.

Cut the protruding thread of the front U-clamp by approx. 15 mm.