



<b>Volkswagen Amarok 4-cyl. and V6</b>			
<b>Protection plate rear differential "Desert"</b>			
Nummer:	1470 0004	Stand:	10.2017
Revision:	07	Sprache:	EN

## Installation guide 1470 0004

**This installation guide applies to this part n°/description:**

1470 0004 8 mm aluminium protection plate for the rear differential "Desert"



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## Important

To ensure proper function and optimal quality of our parts, their installation must be done in accordance with this installation guide and according to Volkswagen manufacture's specifications in a professional workshop. SEIKEL GmbH and its employees shall not be responsible for damage and its consequences of any nature, which are caused due to non-observance or ignorance of these guidelines. Warranties shall be void for incorrectly performed installations.

## Installation guide

Please refer to the Volkswagen instructions for the exact working steps as well as the tightening torques. In case of deviation, our specifications shall be applicable.

## NOTE!

**All the drill holes and breakthroughs must be deburred from both the sides. Metal swarfs are to be removed / vacuumed up immediately, and it has to be ensured that no swarfs fall into the hollow space in the body!**

**Apply paint (as per current valid VW repair manual "Paint", refer to ELSA):**

1. Apply wash primer and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend: 1k Wash primer LLS MAX 106 M2.
2. Apply filler and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend 2K-HS filler LLS MAX 202 M2.
3. Apply base coat on visible areas based on the vehicle-specific varnish and allow base coat to dry in accordance with the item description. A hot-air dryer can be used, if necessary.
4. Protect all cutting edges, hollow spaces or drill holes additionally with anti-corrosion wax, if required using a small brush. We recommend transparent preservative wax AKR 321 M 15 4.

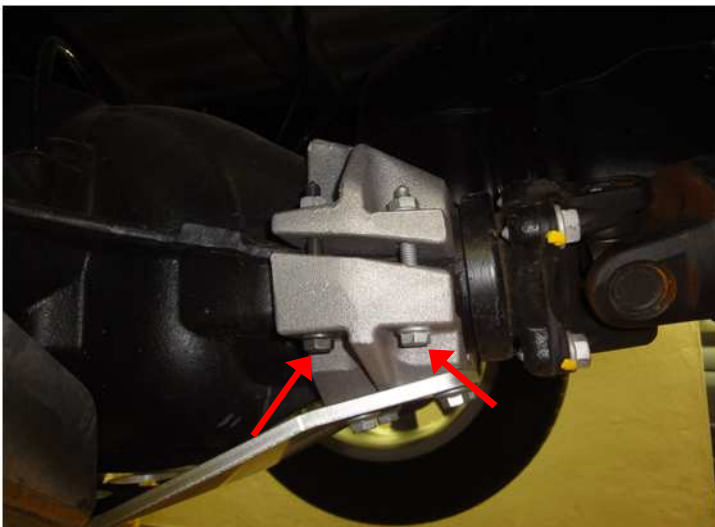


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## Parts list

- 1x protection plate rear axle gearbox
- 2x half shells
- 2x band clamps
- 1x clamping device rear axle differential
- 3x M8x70 screw with nut
- 4x M8x25 screw



## Instructions

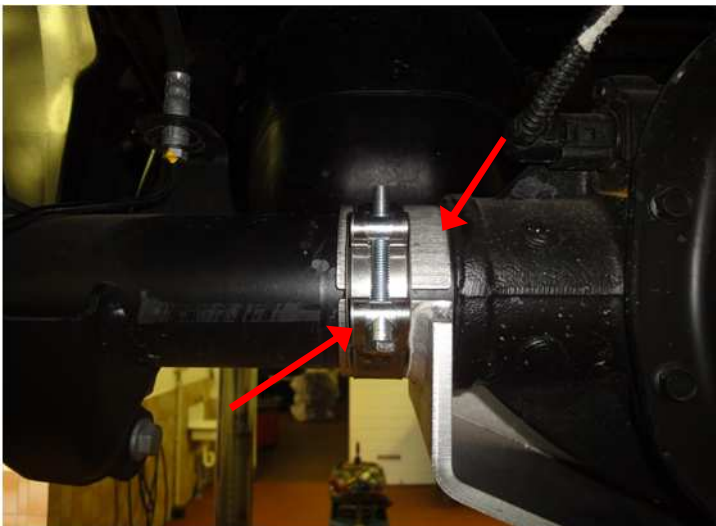
Place the aluminium clamping parts around the rear axle body. Loosely fix two M8x70 cylinder screws on the right side in the driving direction using flange nuts M8.



On the left side of driving direction, use a cylinder screw M8x70 with flange nut M8. Tighten all screws evenly with 15 Nm.



Fix protection plate to the suspension clamp using 4 M8x25 screws.  
Tighten all 4 screws with 25 Nm.



Place a half shell each on the rear axle pipe and position the band clamps in the centre.



Align both the band clamps backwards.  
Tighten with 18 Nm.