



Volkswagen Amarok 4-cyl. and V6			
Rockslider			
Nummer:	1470 0012	Stand:	10.2017
Revision:	04	Sprache:	EN

Installation guide 1470 0012

This installation guide applies to this part n°/description:

1470 0012 Amarok 4-cyl. and V6 – Rockslider



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Important

To ensure proper function and optimal quality of our parts, their installation must be done in accordance with this installation guide and according to Volkswagen manufacture's specifications in a professional workshop. SEIKEL GmbH and its employees shall not be responsible for damage and its consequences of any nature, which are caused due to non-observance or ignorance of these guidelines. Warranties shall be void for incorrectly performed installations.

Installation guide

Please refer to the Volkswagen instructions for the exact working steps as well as the tightening torques. In case of deviation, our specifications shall be applicable.

NOTE!

All the drill holes and breakthroughs must be deburred from both the sides. Metal swarfs are to be removed / vacuumed up immediately, and it has to be ensured that no swarfs fall into the hollow space in the body!

Apply paint (as per current valid Volkswagen repair manual "Paint", refer to ELSA):

1. Apply wash primer and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend: 1k Wash primer LLS MAX 106 M2.
2. Apply filler and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend 2K-HS filler LLS MAX 202 M2.
3. Apply base coat on visible areas based on the vehicle-specific varnish and allow base coat to dry in accordance with the item description. A hot-air dryer can be used, if necessary.
4. Protect all cutting edges, hollow spaces or drill holes additionally with anti-corrosion wax, if required using a small brush. We recommend transparent preservative wax AKR 321 M 15 4.



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Parts list

- 2x Rock slider
- 2x fixing bar
- 8x M8 counter-sunk screw
- 8x M8 nut, self-locking
- 10x M8x30 collar screw



Required tools

- 2 gearbox jack



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Anti-corrosion protection and anti-corrosion wax.



- 2 bar clamps
- 2 lugs
- Steel dimensions
- 4, 8, 5 and 11 mm drill
- Conical drill
- Cordless screwdriver
- Angle drill machine
- Blunt scraper
- Felt pen
- Slotted screw driver
- Lever drill with 13 mm box nut
- N8 internal serration
- 13 mm box wrench



Remove all 5 rubber stoppers on each side.



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Installation position front.



Installation position rear, align rock slider to contour line in the rocker.



Press rock slider on the body using both gearbox jacks.



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Place fixing bar from the inside on the rock slider, pay attention to installation position during this.



Mark drill holes.



Remove fixing bar and rock slider.



Make markings on both the sides of the centre in the distance of 20 mm.



Remove underbody protection using blunt scraper.



Press the rock slider against body using jack and press fixing bar on the body using 2 bar clamps and lugs. Gauge rock slider and fixing bar using counter-sunk screws.



Use protective wedges on the bar clamps to protect the rock slider against scratches.



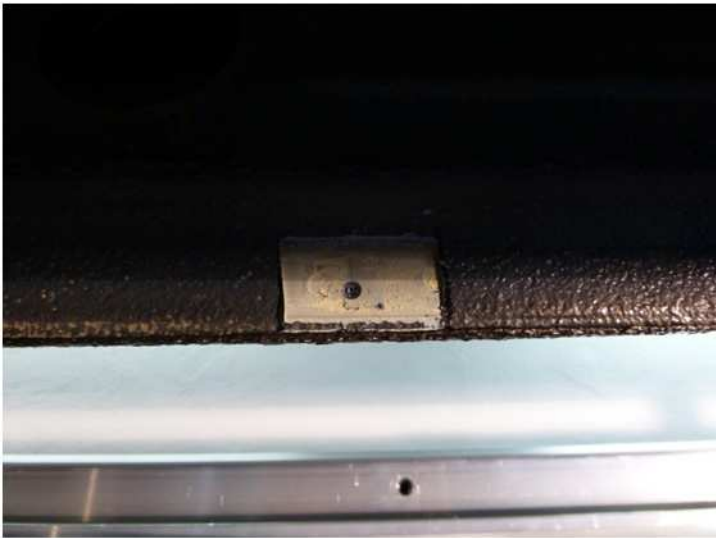
Drill / mark body with 8.5 mm drill machine.



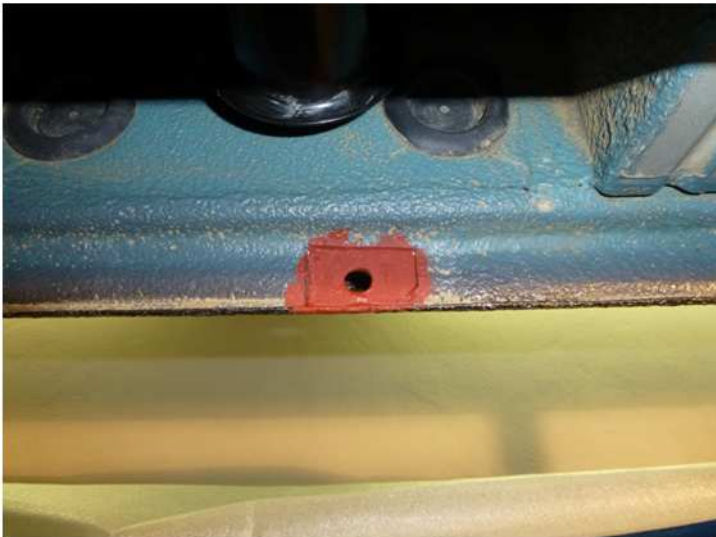
Point marked for drilling.



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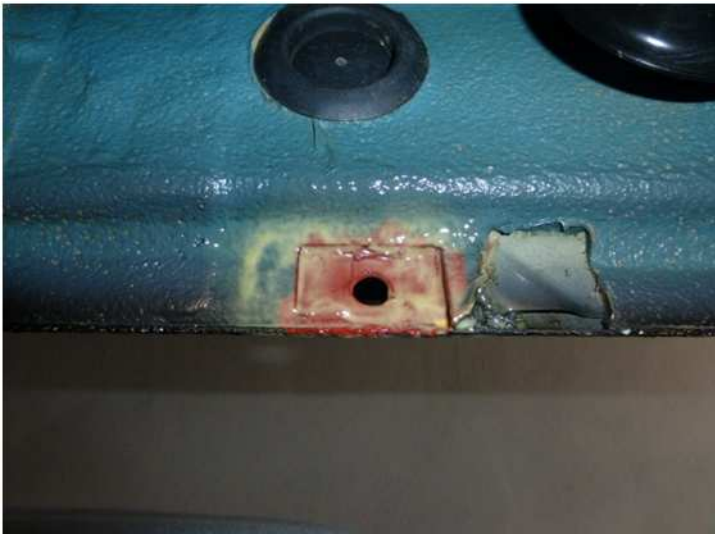
Pre-drill with 4 mm and then drill out to 11 mm.



Remove drilling swarfs, spray drill holes and area with anti-corrosion protection.



Treat drill holes on the outside with anti-corrosion protection.



Spray with wax and let it dry.



Press rock slider and fixing bar with jack and bar clamp and tighten all screws with 25 Nm.



Done!



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We recommend to use Never-Dull for regular maintenance.